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Арр	lication No.	Applicant(s)	
10/0	88,154	ADAMS ET AL.	
Notice of Allowability Exam	miner	Art Unit	
Aaro	n M Dunwoody	3679	
The MAILING DATE of this communication appears of All claims being allowable, PROSECUTION ON THE MERITS IS (OR Referewith (or previously mailed), a Notice of Allowance (PTOL-85) or oth NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS of the Office or upon petition by the applicant. See 37 CFR 1.313 and Notice of the Office of t	REMAINS) CLOSED in this apper appropriate communication This application is subject to MPEP 1308.	plication. If not include will be mailed in due	ded e course. THIS
1. X This communication is responsive to <u>after final amendment filed</u>	<u>4/12/2004</u> .		
2. X The allowed claim(s) is/are <u>13-27</u> .			
3. $igotimes$ The drawings filed on <u>12 March 2002</u> are accepted by the Exami	iner.		
 4. Acknowledgment is made of a claim for foreign priority under 38 a) All b) Some* c) None of the: 1. Certified copies of the priority documents have been 2. Certified copies of the priority documents have been 3. Copies of the certified copies of the priority documents have been International Bureau (PCT Rule 17.2(a)). * Certified copies not received: 	received. received in Application No		ation from the
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this noted below. Failure to timely comply will result in ABANDONMENT of THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		complying with the re	equirements
 A SUBSTITUTE OATH OR DECLARATION must be submitted. I INFORMAL PATENT APPLICATION (PTO-152) which gives reas 	Note the attached EXAMINER son(s) why the oath or declara	'S AMENDMENT or ation is deficient.	NOTICE OF
6. ☐ CORRECTED DRAWINGS (as "replacement sheets") must be s (a) ☐ including changes required by the Notice of Draftsperson's F 1) ☐ hereto or 2) ☐ to Paper No./Mail Date (b) ☐ including changes required by the attached Examiner's Ame Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1.84(c)) each sheet. Replacement sheet(s) should be labeled as such in the hea	Patent Drawing Review (PTO- ndment / Comment or in the C should be written on the drawin der according to 37 CFR 1.121(Office action of ngs in the front (not the	
7. DEPOSIT OF and/or INFORMATION about the deposit of attached Examiner's comment regarding REQUIREMENT FOR 1	BIOLOGICAL MATERIAL I	nust de Sudmitted. AL MATERIAL.	Note the
Attachment(s) 1. ⊠ Notice of References Cited (PTO-892)	E Nicking at later and 10	latant Amelication (D)	FO 4F0)
2. ☐ Notice of Praftperson's Patent Drawing Review (PTO-948)	5. ☐ Notice of Informal P6. ☒ Interview Summary	, ,	10-102)
3. Information Disclosure Statements (PTO-1449 or PTO/SB/08),	Paper No./Mail Dat 7. X Examiner's Amendr	te <u>04 23</u> 2004	
Paper No./Mail Date	8. Examiner's Stateme		

U.S. Patent and Trademark Office PTOL-37 (Rev. 1-04) Application/Control Number: 10/088,154

Art Unit: 3679

EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Lisa A. Bongiovi on April 22, 2004.

The application has been amended as follows:

IN THE CLAIMS

Claim 13, (Amended) A method of producing a ball cage, the method comprising:

providing a ball cage having a functional area that is elevated as compared to an adjacent surface of the ball cage blank;

machining a the functional area of a the ball cage blank with an uninterrupted cut, wherein before the machining, the functional area is elevated as compared to an adjacent surface of the ball cage blank; and

hardening the ball cage blank before the machining of the functional area, wherein the machining is hard-turning.

Claim 15, (Amended) A method for producing a ball cage, the method comprising:

providing a ball cage blank having a functional area that is elevated as compared to an adjacent surface of the ball cage blank;

machining a the functional area of a the ball cage blank with an uninterrupted cut, wherein before the machining, the functional area is elevated as compared to an adjacent surface of the ball cage blank, wherein, after the machining, the functional area is a same level as compared to the adjacent surface.

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Claim 16, (Amended) A method for producing a ball cage, the method comprising:

providing a ball cage blank having a functional area that is elevated as compared to an adjacent surface of the ball cage blank;

machining a the ball cage blank with an uninterrupted cut; and wherein before the machining, the functional area is elevated as compared to an adjacent surface of the ball cage blank, further comprising

forming the ball cage blank by a rolling process.

Claim 23, change from "23. (New) The method pursuant to claim 13," to "27. (New) The method pursuant to claim 13,".

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Aaron M Dunwoody whose telephone number is (703) 306-3436. The examiner can normally be reached on Monday - Friday between 7:30 am to 4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Lynne H Browne can be reached on (703) 308-1159. The fax phone

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number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

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> DANIEL P. STODOLA SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 3600

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